

TECHNICAL FILE OF BUILDING

Glider Name : **MONTANA**

SIZE			24	26	28	
FLAT	AREA		23.18 m ²	25.54 m ²	28.12 m ²	
	SPAN		10.97 m	11.51 m	12.08 m	
	A.R		5.2	5.2	5.2	
PROJEC TED	AREA		20.26 m ²	22.32 m ²	24.58 m ²	
	SPAN		9.08 m	9.53 m	10.01 m	
	A.R		4.08	4.08	4.08	
CHORD	ROOT		2.66 m	2.79 m	2.93 m	
	TIP		0.54 m	0.57 m	0.60 m	
TOTAL LINELENGTH (B)			6.61 m	6.94 m	7.28 m	
CELL NUMBER			40	40	40	
GLIDER WEIGHT			3.8 kg	4.1 kg	4.5 kg	
HOOK IN WEIGHT			65-80 kg	75-95 kg	90-110 kg	
FLIGHT SPEED	MIN.		24 km/h	24 km/h	24 km/h	
	TRIM		37-38 km/h	37-38 km/h	37-38 km/h	
	MAX.		50 km/h	50 km/h	50 km/h	
EN			B	B	B	
LTF			1-2	1-2	1-2	

FABRIC OF CANOPY

UPPER SURFACE – front part

FABRIC CODE		9017	
SUPPLIER	NAME	NCV industries Porcher Marine	
	ADDRESS	L'Isle d'Abeau Parc de Chesnes – 75 rue du Ruisseau 38070 ST QUENTIN FALLAVIER – FRANCE	
FINISH IDENTIFICATION		Side coated E 77A	
COMPOSITION		Polyurethane	
WEIGHT(g/sqm)		40 +/- 3	
WIDTH(cm)		158	
CONSTRUCTION		Rip Stop	
BREAKING STRENGTH (DaN/5cm)	WARP	38 min.	
	WEFT	33 min.	
Elongation on bias 3 lbs (%)		6.5 max.	
Elongation on bias 5 lbs (%)		15 max.	
Elongation on bias 10 lbs (%)		27 max.	
TEAR STRENGTH (DaN)	WARP	2 min.	
	WEFT	1.5 min.	
AIR Permeability p=2000Pa (l/SQMXMN)		40 max.	

FABRIC OF CANOPY

UPPER SURFACE –rear part , LOWER SURFACE

FABRIC CODE		9017	
SUPPLIER	NAME	NCV industries Porcher Marine	
	ADDRESS	L'Isle d'Abeau Parc de Chesnes – 75 rue du Ruisseau 38070 ST QUENTIN FALLAVIER – FRANCE	
FINISH IDENTIFICATION		E 68A	
COMPOSITION		Polyurethane	
WEIGHT(g/sqm)		35 +/- 2	
WIDTH(cm)		158	
CONSTRUCTION		Rip Stop	
BREAKING STRENGTH (DaN/5cm)	WARP	38 min.	
	WEFT	33 min.	
Elongation on bias 3 lbs (%)		6.5 max.	
Elongation on bias 5 lbs (%)		15 max.	
Elongation on bias 10 lbs (%)		27 max.	
TEAR STRENGTH (DaN)	WARP	1.5 min.	
	WEFT	1.5 min.	
AIR Permeability p=2000Pa (l/SQMXMN)		40 max.	

FABRIC OF CANOPY

BEARING RIBS. NON LOAD BEARING RIBS AND V-RIBS

FABRIC CODE		9017
SUPPLIER	NAME	NCV industries Porcher Marine
	ADDRESS	L'Isle d'Abeau Parc de Chesnes – 75 rue du Ruisseau 38070 ST QUENTIN FALLAVIER – FRANCE
FINISH IDENTIFICATION		E 29A: Firm
COMPOSITION		Polyurethane
WEIGHT(g/sqm)		40 +/- 3
WIDTH(cm)		158
CONSTRUCTION		Rip Stop
BREAKING STRENGTH (DaN/5cm)	WARP	40 min.
	WEFT	33 min.
Elongation on bias 3 lbs (%)		2 max.
Elongation on bias 5 lbs (%)		3 max.
Elongation on bias 10 lbs (%)		10 max.
TEAR STRENGTH (DaN)	WARP	1 min.
	WEFT	0.7 min.
AIR Permeability p=2000Pa (l/SQMXMN)		100 max.

SUSPENSION LINE – upper level

MATERIAL		LIROS DC 60		
SUPPLIER	NAME	ROSENBERGER TAUWERK GMBH		
	ADDRESS	Poststr. 11, D-95192 Lichtenberg, GERMANY		
DIAMETER (mm)		0.6		
YARN COUNT				
NUMBER OF CORE				
BREAKING STRENGTH [daN]		60 min.		
MATERIAL CORE		Dyneema		
MATERIAL SLEEVE		-		
WEIGHT LINE (g/m)		0.24		
WEIGHT CORE (g/m)		0.24		

SUSPENSION LINE – middle level

MATERIAL		A-8000/U-070	A-8000/U-090	A-8000/U-130
SUPPLIER	NAME	EDELMANN + RIDDER		
	ADDRESS	Achener Weg 66. D-88316 ISNY im Allgäu. GERMANY		
DIAMETER(mm)		0.7	0.8	0.9
YARN COUNT				
NUMBER OF CORE				
BREAKING STRENGTH [daN]		70 min.	90 min.	130 min.
MATERIAL CORE		Aramid	Aramid	Aramid
MATERIAL SLEEVE				
WEIGHT LINE (g/m)		0.40	0.53	0.62
WEIGHT CORE (g/m)		0.40	0.53	0.62

SUSPENSION LINE – bottom level

MATERIAL		LIROS PPSL-120	LIROS PPSL-160	LIROS PPSL-200
SUPPLIER	NAME	ROSENBERGER TAUWERK GMBH		
	ADDRESS	Poststr. 11, D-95192 Lichtenberg, GERMANY		
DIAMETER(mm)		1.15	1.4	1.42
YARN COUNT				
NUMBER OF CORE				
BREAKING STRENGTH [daN]		120 min.	160 min.	200 min.
MATERIAL CORE		Dyneema	Dyneema	Dyneema
MATERIAL SLEEVE		Polyester	Polyester	Polyester
WEIGHT LINE (g/m)		1.00	1.34	1.60
WEIGHT CORE (g/m)				

REINFORCEMENT

FABRIC CODE		F06 391	F02 420
SUPPLIER	NAME	NCV industries Porcher Marine	
	ADDRESS	L'Isle d'Abeau Parc de Chesnes – 75 rue du Ruisseau 38070 ST QUENTIN FALLAVIER – FRANCE	
MATERIAL		Polyester	Polyester
STYLE		Dacron	Scrim
FINISH		E45A	X15A
WEIGHT (g/m2)		175	180
CONSTRUCTION			

RISER

MATERIAL		366 043 015 912/01 (PES)
SUPPLIER	NAME	Mouka Tišnov
	ADDRESS	Koráb 134, Tišnov, Czech Republic
WEIGHT(GR/M)		19.9
BREAKING STRENGTH		8500 N min
WIDTH(mm)		15

MAILLONS

MATERIAL		Stainless Steel 316L
SUPPLIER	NAME	PEGUET
	ADDRESS	12 rue des Buchillons BP 205, 74105 Annemasse Cedex, FRANCE
WEIGHT(GR)		6.9
BREAKING STRENGTH (daN)		750
DIAMETER(mm)		3.5

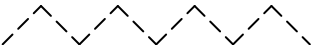
BRIDLE (ATTACHMENT LINES)

MATERIAL		137 128 134AJK000000 (PAD)
SUPPLIER	NAME	STUHA a.s.
	ADDRESS	Radima Drejsla 93, 818 13 Dobruška, Czech Rep.
WEIGHT(GR/M)		3
BREAKING STRENGTH (N)		700
WIDTH(mm)		13

THREAD

MATERIAL		Synton 40 (PES filament 226 dtex x 1 x 3)	
SUPPLIER	NAME	AMANN	
	ADDRESS	AMANN Sponit Trading s. r. o. 407 44 Chřibská, Czech rep.	
DENIER		75.2 tex	
BREAKING STRENGTH (N)		431	
WEIGHT(GR/M)			

TYPE OF SEWING

PART	TYPE OF SEWING	REMARK
PROFILE		-----
BOTTOM SURFACE		
TOP SURFACE		
TRAILING EDGE		----- -----
LEADING EDGE		----- -----
SUSPENSION LINES		\\