

Bill of Material BION 2 M-L

Name	Dimension	Supplier	Use
DOKDO 30DMF WR Fabric	41g/m ²	Dominico Textile	Topsail, Stabulo
DOKDO 20DMF WR Fabric	35g/m ²	Domincico Textile	Lowersail
Porcher Skytex 40 Hard	40g/m ²	NCV Industries	Suspended Ribs, NON Suspended Ribs, Diagonalrips, Vectorstripes
Porcher Sport 2420 X15A Trilam	165 g/m ²	NCV Industries	Reinforcements
Nylon-Copolymer Fibre	Ø2,4 mm	Ratioparts	Profile reinforcements
Bonded Machine Thread	Tkt 60	Coats ltd.	Canopy
Bonded Machine Thread	Tkt 40	American & Efird inc.	Riser
Bonded Machine Thread	Tkt 25	Coats ltd.	Riser
Bonded Machine Thread	Tkt 60	American & Efird inc.	Riser, Lines
Webbing (Art. Nr. 57501)	12 mm	Güth & Wolf	Suspension loops, Reinforcements
Webbing (Art. Nr. 57501)	19 mm	Güth & Wolf	Suspension loops
Self-adhesive Dacron, white	145cm	Lindeman KG	Reinforcements
Webbing (Art. Nr. 59582)	25 mm	Güth & Wolf	Riser
Webbing (Art. Nr. 59036)	25 mm	Güth & Wolf	Riser
Webbing (Art. Nr. 59060)	25 mm	Güth & Wolf	Riser
Webbing (Art. Nr. 58064)	10 mm	Güth & Wolf	Riser
Square Ring NIRO	26x16x5mm	Coferrro A/S	Riser
Quick Link	Ø4 mm	PEGUET S.A.	Quick links
Quick Link	Ø3.5 mm	PEGUET S.A.	Quick links
Rubber O-Rings	13 x 2,5 mm	Gummi Winkler	Line fixation in quick links
ClamCleat	-	Lindeman KG	A3 fixation
Cam Buckle	25mm	Hensgen	Trimmer
Dot Fastener		Lindemann KG	Fastening the brake-handle
Neoprene - Black	1,5mm	Sedo Chemicals	Brake handle, Riser
Brake swivel	-	Charly GmbH	Brake handle
Cordura	-	Webstoffe Weiblingen	Riser
Block	-	Harken, Inc.	Riser
Line Cousin Dyneema 0,95/ Liros DSL	85 / 70	Cousin Trestec/ Rosenberger AG	Lines: BG1-BG15, CG1-CG13, DG1-DG13, SG1-SG4, FG1-12, FM1-FM6.
Line Liros PPSL	160	Rosenberger AG	Lines: S1, SM1-2, SAM,SBM
Line Liros PPSL/ TSL	160/140	Rosenberger AG	Lines: CM1-6, DM1-6
Line Liros PPSL	160	Rosenberger AG	Lines: AM1-6,BM1-6 CAUTION! All lines with cover Edelrid A-6823-230 on both loops!
Line Edelrid A-6843-	340	EDELRID GmbH & Co. KG	Lines: A1-A3, B1-B3, C1-C3
Line Liros PPSL	120	Rosenberger AG	Lines: AG1-AG15
Line Edelrid 7850-240 - Dyneema	240	EDELRID GmbH & Co. KG	Main brake lines (FF)