

Bill of Material Sector XS-M

Name	Dimension	Supplier	Use
Porcher Skytex 32 Universal	32 g/m ²	NCV Industries	Upper sail front, lower sail front, stripe top, stripe bottom, Upper sail
Porcher Skytex 27	27 g/m ²	NCV Industries	Bottom sail, non-suspended ribs
Porcher Skytex 32 Hard	32g/m ²	NCV Industries	Suspended ribs, diagonals, vector-stripes, mini ribs
DOKDO 30DMF (WR) Fabric	41g/m ²	Dominico Tex.	Stabilo
Porcher Sport 2420 X15A Trilam	165 g/m ²	NCV Industries	Reinforcements
Nylon-Copolymer Fibre	Ø2,4 mm	Ratioparts	Reinforcements on ribs
Bonded Machine Thread	Tkt 60	Coats Ltd.	Canopy, lines, riser
Bonded Machine Thread	Tkt 50	American & Efird inc.	Lines
Bonded Machine Thread	Tkt 40	American & Efird inc. / Coats Ltd.	Riser
Bonded Machine Thread	Tkt 25	Coats Ltd.	Riser
Webbing (Art. Nr. 57501)	10 mm	Güth & Wolf	Brake line suspensions
Webbing (Art. Nr. 57501)	19 mm	Güth & Wolf	Suspension loops
Self-adhesive Dacron, white	145cm	Lindeman KG	Reinforcements
Webbing PES/Aramid CSAR Black	12 mm	Cousin Trestec	Riser
Webbing (Art. Nr. 58064)	12 mm	Güth & Wolf	Accelerator system
Webbing (Art. Nr. 58064)	10 mm	Güth & Wolf	Suspension of pulley
INOX Quad AISI 306	10x13 mm	COFERRO A/S	Accelerator system
Brake swivel	-	Charly GmbH	Suspension brake-line
Quick Link	Ø3mm, 3.5mm	PEGUET S.A.	Line links
Rubber O-Rings	13 x 2,5 mm	Gummi Winkler	Line fixation in quick links
Line Cousin TOP LINE 12999	500 kg	Cousin Trestec	Accelerator line
Brummel Hook		Charly GmbH	Accelerator system
Rolls – Ronstan	RF 13101	Ronstan Int. Pty. Ltd.	Accelerator pulley
Rolls – Ronstan Orbit	20mm	Ronstan Int. Pty. Ltd.	Accelerator pulley
Block	-	Harken	Brake guide pulley
Dot Fastener		Lindemann KG	Fastening the brake-handle
Line Liros PPSL	191	Rosenberger AG	Lines: A1, A2, B1,B2
Line Liros PPSL	160	Rosenberger AG	Lines: FF (Additional seam at knot and cover)
Line Edelrid A8000- Aramid	U50	EDELRID GmbH & Co. KG	Lines: AG01-AG12, BG01-BG12, CG01-CG14, G01-FG11, FM1-FM5, SG01-SG04, SAM, SBM, SAG1, SAG2, SBG1, SGB2, SM1, SM2 [CAUTION! All lines are double spliced on both ends!]
Line Edelrid A8000 - Aramid	U70	EDELRID GmbH & Co. KG	Lines: BM5, BM6, CM5, CM6 CAUTION! All lines are double spliced on both ends!
Line Edelrid A8000 - Aramid	U90	EDELRID GmbH & Co. KG	Lines: B3 ,C3, F1, F2 ! All lines are double spliced on top side!
Line Edelrid A8000 - Aramid	U90	EDELRID GmbH & Co. KG	Lines: AM5, AM6, BM1-BM4, CM1-CM4 CAUTION! All lines are double spliced on both ends!
Line Edelrid A8000 - Aramid	U120	EDELRID GmbH & Co. KG	Lines: A3, C1, C2, S1 (Additional green cover) CAUTION! All lines are double spliced on top side!
Line Edelrid A8000- Aramid	U120	EDELRID GmbH & Co. KG	Lines: AM1-AM4 CAUTION! All lines are double spliced on both ends!

