



Bill of Material ION 5 light XXXS-M

Name	Dimension	Supplier	Use
DOKDO 30DMF WR Fabric	41g/m ²	Dominico Textile	Topsail Nose, Bottomsail Nose, Stripe Top+ Bot, Stabilo
Skytex 27 Classic 1	27g/m ²	NCV Industries	Lowersail
Skytex 29 Classic 2	29g/m ²	NCV Industries	Topsail
Skytex 27 Classic	27g/m ²	NCV Industries	NON Suspended Ribs
Porcher Skytex 32 Hard	32g/m ²	NCV Industries	Suspended Ribs, Diagonalrips, Vectorstripes
Porcher Sport 2420 X15A Trilam	165 g/m ²	NCV Industries	Reinforcements
Nylon-Copolymer Fibre	∅2,4 mm	Ratioparts	Profile reinforcements
Bonded Machine Thread	Tkt 60	Coats ltd.	Canopy, Lines, Riser
Bonded Machine Thread	Tkt 50	American & Efird inc.	Lines
Bonded Machine Thread	Tkt 40	American & Efird inc.	Riser
Bonded Machine Thread	Tkt 25	Coats ltd.	Riser
A-6823	230	EDELRID GmbH & Co. KG	Loops brake
Webbing (Art. Nr. 57501)	10 mm	Güth & Wolf	Reinforcements
Webbing (Art. Nr. 57501)	19 mm	Güth & Wolf	Suspension loops
Self-adhesive Dacron, white	145cm	Lindeman KG	Reinforcements
Self-adhesive Dacron, black	145cm	Lindeman KG	Riser
Webbing PES/Aramid CSAR Black	12 mm	Cousin Trestec	Riser
Webbing (Art. Nr. 58064)	12 mm	Güth & Wolf	Accelerator system
Webbing (Art. Nr. 58064)	10 mm	Güth & Wolf	Suspension of pulley
INOX Quad AISI 306	10x13 mm	COFERRO A/S	Accelerator system
Brake swivel	-	Charly GmbH	Suspension brake-line
Quick Link	∅3mm	PEGUET S.A.	Line links
Rubber O-Rings	13 x 2,5 mm	Gummi Winkler	Line fixation in quick links
Line Cousin TOP LINE 12999	500 kg	Cousin Trestec	Accelerator line
Brummel Hook		Charly GmbH	Accelerator system
Rolls - Ronstan	RF 13101	Ronstan Int. Pty. Ltd.	Accelerator pulley
Low Friction Ring	LFR	-	Brake guide ring
Dot Fastener		Lindemann KG	Fastening the brake-handle
Liros PPSLS	65	Rosenberger AG	Toplines Brake: FG01-FG09, Toplines Stabilo: SG01-SG04
Line Liros DSL	70	Rosenberger AG	Midlines Brake: FM01-FM04, Lower lines Brake: F1-F2, Midlines Stabilo: SM1, SM2 Toplines Stabilo: SAG1, SBG1
Line Liros PPSL	191	Rosenberger AG	Mainlines: A1-A3, B1-B3
Line Liros TSL	140	Rosenberger AG	Mainlines: C1-C3, Stabilo: S1
Line Edelrid A-8000	U70	EDELRID GmbH & Co. KG	Toplines: AG05-AG07, BG05-BG07, CG05-CG07 CAUTION! All lines are DOUBLE SPLICED on both ends!
Line Edelrid A-8000	U90	EDELRID GmbH & Co. KG	Toplines: AG01-AG04, BG01-BG04, CG01-CG04 CAUTION! All lines are DOUBLE SPLICED on both ends!
Line Edelrid 7850-240 - Dyneema	240	EDELRID GmbH & Co. KG	Main brake lines