



Bill of Material ION 7 XXS-M

Name	Dimension	Supplier	Use
Skytex 38 Universal	38 g/m ²	Porcher Industries	Leading Edge Top, Center Wing Top
Skytex 40 EazyFly	40 g/m ²	Porcher Industries	Trailing Edge Top, Whole Bottomsail
DOKDO-30-DMF-WR	41 g/m ²	Dominico Textile	Bank Wrapper
Skytex 40 Hard	40 g/m ²	Porcher Industries	ribs, vectors, diagonals, susp. & non-susp.
Trilamband white	10 mm	Porcher Industries	Leading Edge
Skytex Patch Blanc		Porcher Industries	Reinforcements
Lindemann Segelreparaturband	10 mm; 25 mm	Robert Lindemann KG	Reinforcements
Dominico Sticky Tape Pink		Dominico Textile	canopy middle marking
Velcro Klettband	10 mm	Velcro USA Inc.	wingtip dirt outlet
G&W PA Webbing Art.Nr. 57501, White	9,5 mm	Güth & Wolf GmbH	Brake Loops
G&W PA Webbing Art.Nr. 57501, White	19 mm	Güth & Wolf GmbH	line attachments
AluCut Nylon Rod	2,4 mm; 1,6 mm	Ratioparts Ersatzteile-Vertriebs GmbH	canopy plastic rods
Mouka Webbing White	5,0 mm	MOUKA TISNOV	leading edge, connects top and bottom (middle of cell)
Edelrid Magix Pro (8000)	70	EDELRID GmbH & CO. KG	AG5, AG6, AG7, BG5, BG6, BG7, CG3, CG4, CG5, CG6, CG7, DG3, DG4
Edelrid Magix Pro (8000)	90	EDELRID GmbH & CO. KG	AG1, AG2, AG3, AG4, BG1, BG2, BG3, BG4, CG1, CG2, CM1, CM2, CM3, CM4, DG1, DG2
Edelrid Tarax	240	EDELRID GmbH & CO. KG	FF1
Liros DSL	70	LIROS GmbH	S, F1, F2, FM1, FM3, FM4, FM5, FM6, FMM1, FMM2
Liros PPSL	160	LIROS GmbH	FF2
Liros PPSL	191	LIROS GmbH	A1, A2, A3, B1, B2, B3
Liros PPSL-S	65	LIROS GmbH	SAG1, SBG1, SG1, SG2, FG1, FG2, FG3, FG4, FG5, FG6, FG7, FG8, FG9, FG10, FG11, FG12, FM2
Liros TSL	140	LIROS GmbH	C1, C2, C3
3M Adhesive tape	6 mm	Haberkorn KFT	helps sewing the riser webbing
Liros 22150-0150 Green (PES Hohl)	1,5 mm	LIROS GmbH	markings right riser
Liros 22150-0150 RED (PES Hohl)	1,5 mm	LIROS GmbH	markings left riser
Liros DC	300	LIROS GmbH	accelerator system
AustriAlpin FL32A		AustriAlpin GmbH	brake pulley
Brake Swivel		Finsterwalder GmbH - Charly Produkte	brake swivel
Cabel Tie	7,8 x 450 mm	Mecsek Ballon Kft	brake handle stiffening
Gummiband Black	30 mm	Mecsek Ballon Kft	binding/edging ribbon top of brake-handle
Gummiringe O-Ring	13 x 2,5	Gummi Winkler	line fixation in riser links
Brummelhaken 2 Loch	25 mm	Finsterwalder GmbH - Charly Produkte	accelerator system
Neopren Black-Red	1,5 mm	Sedo Chemicals Neoprene GmbH	coverings on riser
Riser Link	3,2 mm	Joo Tech Korea	connection riser / lines



Ronstan Utility Block		Allroundmarin	accelerator system
Ronstan Utility Orbit		Allroundmarin	accelerator system
Fidlock Snap S		Fidlock GmbH	brake handle / riser
Coferro Square Ring	3,5 x 10 x 13	Coferro A/S	deflection for webbing (accelerator system)
G&W PES Webbing Art.Nr. 58064 Black	10 mm	Güth & Wolf GmbH	riser
G&W PES Webbing Art.Nr. 58064 Black	12 mm	Güth & Wolf GmbH	riser
G&W PES Webbing Art.Nr. 59197 Black Fix	20 mm	Güth & Wolf GmbH	riser
G&W PES Webbing Art.Nr. 80560, Black	10 mm	Güth & Wolf GmbH	riser
Cousin PES/Kevlar Webbing Black	12 mm	Cousin Trestec	main webbing for riser
Cordura Supratex Green		Textilveredlung-Solingen GmbH	covering attachment loop right
Cordura Supratex Red		Textilveredlung-Solingen GmbH	covering attachment loop left
Cordura Black		Textilveredlung-Solingen GmbH	covering
A&E Anafil Poly White V-46 T-45		Ernst Seidemann KG	sewing yarn (lines)
Coats Dabond Tex40 SV51 60/V42 U2703		Coats Harlander Ges.m.b.H.	sewing yarn (canopy)
Coats Epic tkt40 tex80 30ANT		Coats Harlander Ges.m.b.H.	sewing yarn (riser)
Coats dabond tkt040 tex060 U9500		Coats Harlander Ges.m.b.H.	sewing yarn (riser)
Coats dabond 25V92 tex105 U9500		Coats Harlander Ges.m.b.H.	sewing yarn (riser)